In the Claims:

1. (currently amended) ~~Process~~ A process for ~~the manufacture of~~ manufacturing a primary unit pack of a wafer, the wafer having a predetermined length, ~~wherein~~ the process comprising the following steps:

providing a laminate ~~made up of~~ comprising a carrier sheet and an active substance film having a front end, two sides and a predetermined length ~~is provided,~~;

cross-cutting the active substance film ~~is cross-cut~~ at [[a]] the active substance film predetermined length; and ~~is detached~~

detaching said active substance film from the carrier sheet and the wafer, ~~and guided~~

providing two packaging material webs and guiding said active substance film between said two packaging material webs; ~~and, along with said packaging material webs, conveyed~~

conveying said active substance film and said two packaging material webs forwardly to a sealing station[[,]];

sealing the packaging material webs ~~are sealed~~ to form a bag; [[and]]

separating said bag ~~is separated~~ from [[the]] said two packaging material webs, ~~characterized in that the~~

pulling said carrier sheet ~~(2), which has been detached from the active substance film (3), is pulled~~ forward over the predetermined length of the wafer [[(21),]] and simultaneously guiding the active substance film ~~(3), which has been detached from said carrier sheet (2), is simultaneously guided~~, without ~~being subjected~~ subjecting said active substance film to mechanical stress, ~~with its~~ said active substance film front end being between [[the]] said two packaging material webs [[(12)]], ~~which are~~ while said two packaging material webs are in a resting condition, [[and]] said active substance film being [[is]] received and fixed by said two packaging material webs; [[(12) and]]

transversely cutting said active substance film [[cut]] at a distance ~~therefrom so as~~ from said two packaging material webs to form a wafer [[(21)]] of the wafer predetermined length; ~~, and that subsequently~~

pulling the wafer ~~(21) is pulled~~ forward together [[with]] and synchronously with [[the]] said two packaging material webs; ~~(12) and conveyed~~

conveying the wafer to the sealing station; ~~(17/18), in which~~ and

sealing the packaging material webs ~~(12) are sealed~~ outside of the area of the

wafer [[(21)]], said wafer ~~which is~~ being fixed between said two packaging material webs [[them]].

2. (currently amended) ~~Process~~ The process according to claim 1, ~~characterized in that~~ further comprising the steps of guiding the active substance film ~~(3), which has been detached from the carrier sheet (2), is guided~~ in a vertical alignment between [[the]] said two packaging material webs ~~(12), which are being fed~~ and feeding said two packaging material webs in on both sides of said active substance film [[(3)]].

3. (currently amended) ~~Process~~ The process according to claim 1, wherein ~~or 2, characterized in that~~ the ~~detachment~~ step of detaching said [[the]] active substance film [[(3)]] from the carrier sheet ~~(2) which has been pulled forward~~ comprises the step of detaching the active substance film from the carrier sheet ~~takes place~~ on a device selected from the group consisting of an edge [[or]] and a deflecting roll [[(5)]].

4. (currently amended) ~~Process~~ The process according to claim 3, ~~characterized in that~~ wherein the ~~detachment~~ step of detaching said [[the]] active substance film [[(3)]] from the carrier sheet [[(2)]] comprises the step of arranging ~~is accomplished with the aid of~~ a stripping device ~~(6) arranged~~ between the active substance film [[(3)]] and the carrier sheet [[(2)]].

5. (currently amended) ~~Process~~ The process according to claim 1, wherein ~~characterized in that at~~ the step ~~infeed~~ of conveying said [[the]] active substance film and said two packaging material webs ~~(3) into the device (11)~~ for feeding and pulling the carrier sheet ~~packaging material,~~ comprises the steps of guiding [[the]] said two packaging material webs ~~(12) are guided~~ over a clamping device ~~[[(13/14), by means of which~~ during the ~~detachment~~ detaching of the wafer [[(21)]] from the active substance film [[(3)]] and during the ~~subsequent forward motion~~ forward conveying of [[the]] said two packaging material webs [[(12)]] and pressing ~~the latter are pressed~~ said two packaging material webs against the active substance film ~~(3) in such a way that a~~ to prevent relative motion between the wafer [[(21)]] and the packaging material webs ~~(12) is excluded~~.

6. (currently amended) ~~Device~~ A device for ~~carrying out the process for the manufacture of~~ manufacturing a primary unit pack of a wafer, said device comprising:

a supply device for a laminate ~~made up of~~ including an active substance film having a front end and a carrier sheet;

a separating roll for detaching the active substance film from the carrier sheet;

a pulling device for the carrier sheet and ~~thereby also~~ for the active substance

film;

a crosscutting device for cutting the active substance film;

a device for feeding and pulling two [[the]] packaging material~~, for two packaging material~~ webs, said device for feeding and pulling the packaging material webs comprising a receiving and clamping device for the front end of the active substance film, said receiving and clamping device being arranged in a vertical direction below the separating roll and below the crosscutting device;

a ~~heated~~ heatable sealing tool for sealing the packaging material; and

a cutting device for separating the side-sealed bag~~, characterized in that the said device (11) for feeding and pulling the packaging material is provided with a receiving and clamping device (13/14) for the front end of the active substance film (3), which receiving and clamping device (13/14) is arranged in vertical direction below the separating roll (7) and the crosscutting device (10)~~.

7. (currently amended) ~~Device~~ The device for manufacturing a primary unit pack of a wafer according to claim 6, ~~characterized in that~~ wherein the receiving and clamping device ~~is formed of~~ comprises at least one pair of clamping rollers, ~~(13, 14), between which the~~ said two packaging material webs ~~(12) are~~ being conveyed between said at least one pair of clamping rollers, said at least one pair of clamping rollers [[(13, 14)]] being movable between a receiving position and a clamping position for receiving and securing the active substance film [[(3)]], and being transversely movable relative to each other ~~to the latter~~ and in an opposite direction relative to each other.

8. (currently amended) ~~Device~~ The device according to claim 7 ~~8, characterized in that~~ wherein two pairs of clamping rollers [[(13, 14)]] are arranged one above the other.

In the Abstract:

~~The invention relates to a~~ A process and [[a]] device for ~~the manufacture of~~ manufacturing a primary unit pack of a wafer.[[,]] ~~wherein a~~ A laminate ~~made up of~~ comprising a carrier sheet and an active substance film is cross-cut at a predetermined length, [[and is]] detached from the carrier sheet, [[and]] guided between two packaging material webs and, ~~along with said packaging material webs, is~~ conveyed to a sealing station along with the packaging material webs.[[, the]] The packaging material webs are sealed to form a bag ~~and said bag~~ that is separated from the ~~packaging material~~ webs. ~~The invention solves the task of configuring the process and the device in such a manner that the wafer material is not subjected to mechanical stress.~~ The process ~~provides for~~ includes detaching the carrier sheet ~~(2), which has been detached~~ from the active substance film, ~~(3), to be pulled~~ pulling the carrier sheet forward over the predetermined length of the wafer [[(21)]], [[and]] simultaneously guiding the active substance film [[(3)]], which has been detached from [[said]] the carrier sheet ~~(2), is simultaneously guided~~, without ~~being subjected to~~ mechanical stress, ~~with its~~ the front end being between the packaging material webs [[(12),]] which are in a resting condition, and is received and fixed by [[said]] packaging material webs [[(12)]] and transversely cut ~~at a distance therefrom so as~~ to form a wafer ~~(21) of the predetermined length.~~[[,]] ~~and that subsequently the~~ The wafer [[(21)]] is pulled forward together with ~~and synchronously with~~ the packaging material webs [[(12)]] and conveyed to the sealing station [[(17/18)]]. ~~To this end, the~~ The device is provided with a device [[(11)]] for feeding and pulling the packaging material, ~~comprising a receiving and clamping device (13/14) for the front end of the active substance film (3) and~~ arranged in vertical direction below the separating roll [[(7)]] and the crosscutting tool [[(10)]].